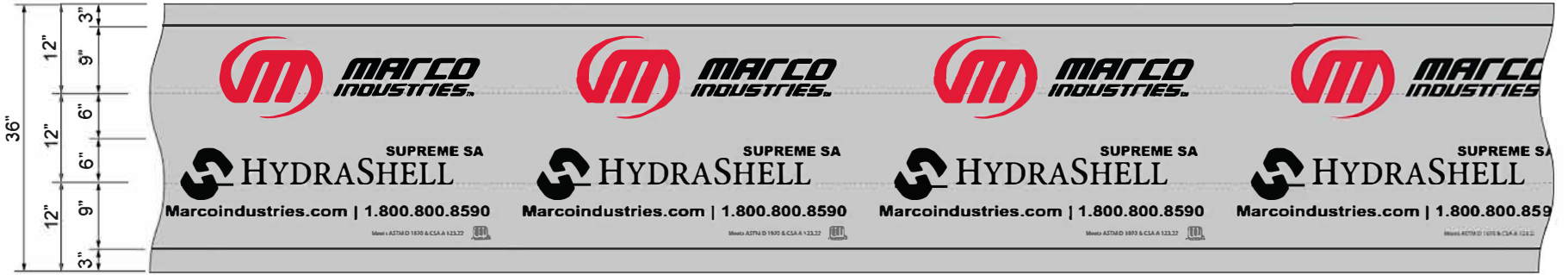

Machine Direction